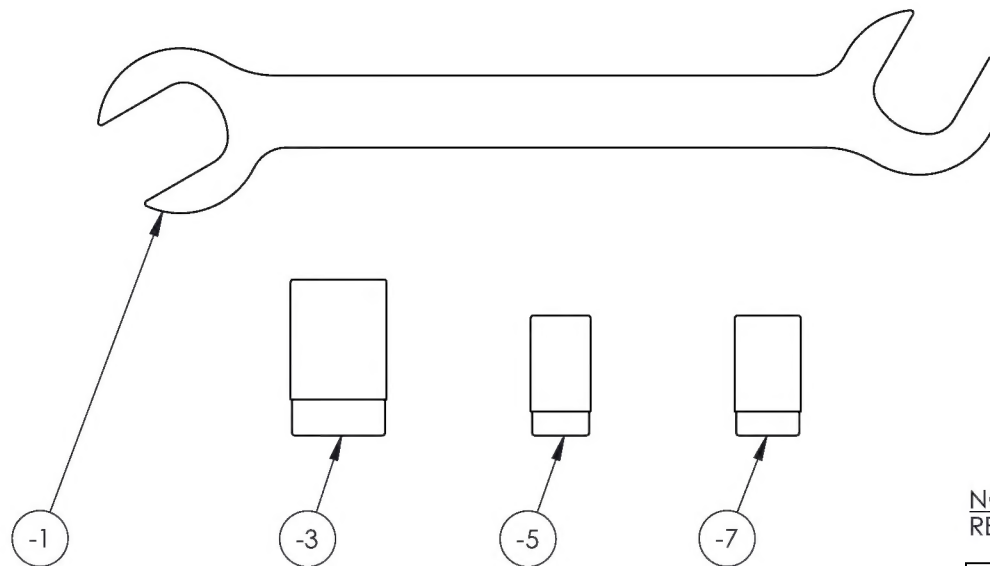


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	5/26/2017	RJC	JAG



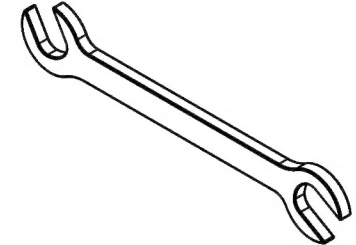
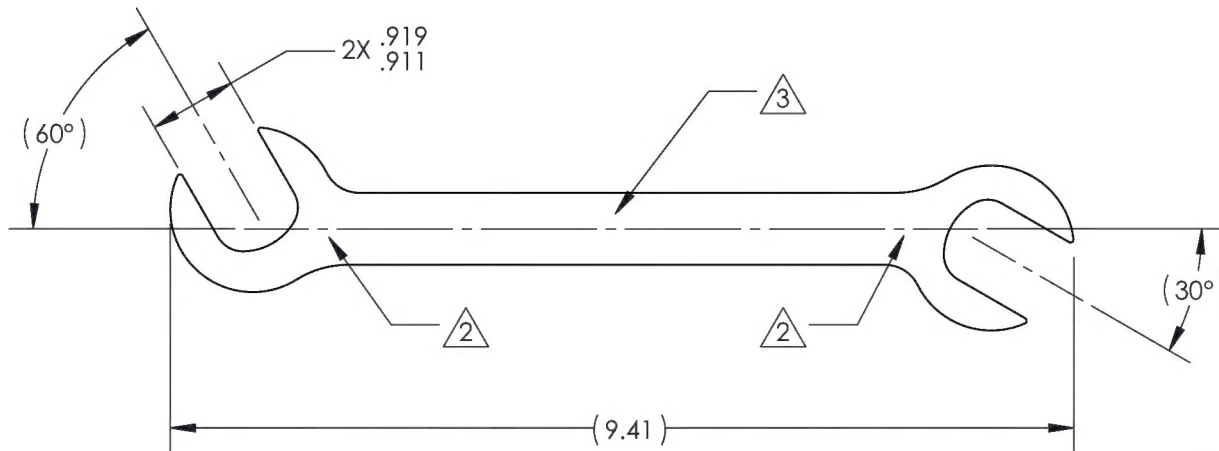
NOTE:
REFERENCE AGUSTA T/N STI3327.

DART AEROSPACE													
TITLE TOOL KIT, SPECIAL WRENCHES													
DWG NO. RBWSTI3327	REV 1												
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USED ON MODEL	AW139												
SCALE 1:2	DATE 5/9/2017												
SHEET 1 OF 2													

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	WRENCH	STEEL	7/8 30° X 60° ANGLE HEAD OPEN END WRENCH (SNAP-ON #VS28B) MOD.	2
		B/O	-3	1	SOCKET	STEEL	3/8 DR. X 12PT. 3/4 (SNAP ON #FDS241)	1
		B/O	-5	1	SOCKET	STEEL	1/4 DR. X 12pt 7/16 (SNAP ON #TMDS14)	1
		B/O	-7	1	SOCKET	STEEL	1/4 DR. X 12pt. 1/2 (SNAP ON #TMDS16)	1
		B/O	-9	1	PISTOL CASE	PLASTIC	RSR GROUP #10137	N/S

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



NOTE:

1. USE PDF FOR ENGRAVING.
2. ENGRAVE 23MM ARIAL TEXT HT. .25
3. REMOVE ALL FACTORY MARKINGS.

(-1)
WRENCH

DART AEROSPACE	
TITLE TOOL KIT, SPECIAL WRENCHES	
DWG NO. RBWSTI3327-1	REV 1
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 40-50	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: RJC 05/09/2017	.X ± .1 SURFACES = 125
CHECKED: DD 05/09/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 05/10/2017	.015 x 45° OR .015R
QA APPR: JL 05/24/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
APPROVED: JAG 06/01/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:2	DATE 5/9/2017
USED ON MODEL AW139	
SHEET 2 OF 2	